



THE HANSON GROUP. LLC
GOOD PEOPLE, GREAT SCIENCE

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier: HXA CE-425
Revision Date: January 2024
Other means of identification: Aliphatic Amine
Manufacturer: The Hanson Group LLC
3044 Adriatic Court
Peachtree Corners, GA 30071
770-495-9554
24 Hour emergency response CHEMTREC 800-424-9300

SECTION 2. HAZARD(S) IDENTIFICATION

Emergency Overview

OSHA Hazards

Harmful by ingestion., Skin sensitizer, Corrosive

GHS Classification

Acute toxicity, Oral (Category 4)

Acute toxicity, Dermal (Category 4)

Skin corrosion (Category 1B)

Serious eye damage (Category 2B)

Skin sensitization (Category 1)

Acute aquatic toxicity (Category 3)

GHS Label elements, including precautionary statements

Pictogram



Signal word

Warning

Hazard Statement:

H320 Causes eye irritation.
H302 Harmful if swallowed.
H317 May cause an allergic skin reaction.
H402 Harmful to aquatic life.
H412 Harmful to aquatic life with long lasting effects.

Precautionary Statements (Prevention):

P280 Wear protective gloves.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P273 Avoid release to the environment.
P272 Contaminated work clothing should not be allowed out of the workplace.
P270 Do not eat, drink or smoke when using this product.
P264 Wash with plenty of water and soap thoroughly after handling.

Precautionary Statements (Response):

P333 + P311 If skin irritation or rash occurs: Call a POISON CENTER or doctor/physician.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P303 + P361 IF ON SKIN (or hair): Wash with plenty of soap and water.
P301 + P330 IF SWALLOWED: rinse mouth.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P337 + P311 If eye irritation persists: Call a POISON CENTER or doctor/physician.

Precautionary Statements (Disposal):

P501 Dispose of contents/container to hazardous or special waste collection point.

Hazards not otherwise classified

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

HMIS Classification

Health hazard: 3

Flammability: 0

Physical hazards: 0

NFPA Rating

Health hazard: 3

Fire: 0

Reactivity Hazard: 0

Potential Health Effects

Inhalation May be harmful if inhaled. Material is extremely destructive to the tissue of the mucous membranes and upper respiratory tract.

Skin Harmful if absorbed through skin. Causes skin burns.

Eyes Causes eye burns.

Ingestion Harmful if swallowed.

Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	Wt. %	CAS
Modified Isophoronediamine	>= 99.0 - <= 100.0%	90530-15-7

SECTION 4. FIRST-AID MEASURES

Eye contact: Flush immediately with plenty of water, also under the eyelids, for at least 15 minutes. Consult a physician.

Skin contact: REMOVE FROM SKIN IMMEDIATELY. Take off all contaminated clothing immediately. Remove adhering matter immediately. Use waterless hand cleaner. Then wash with lots of water and soap.

After inhalation: Remove the victim into fresh air.

After ingestion: Do not induce vomiting without medical advice.

Medical Attention: Consult a physician if any of these events occur.

General: Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed

Symptoms: The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

SECTION 5. FIRE FIGHTING MEASURES

Suitable extinguishing media: Water spray. Foam. Dry chemical. Carbon dioxide (CO₂).

Unsuitable extinguishing media: Don't use a solid water stream. It may scatter and spread fire.

Fire and explosion hazards: Cool containers / tanks with water spray. In the event of fire and/or explosion do not breathe fumes. Heating/burning can release hazardous gases: carbon oxides (CO, CO₂), nitrogen oxides (NO_x).

Special protective equipment: Wear protective clothing. In case of respirable dust and/or fumes, use self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

SMALL SPILL: Dike area to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on absorbent, such as diatomaceous earth, sawdust, vermiculite, or any appropriate readily available material and sweep or shovel absorbed material into closed containers for disposal. After all visible traces, including ignitable vapors, have been removed thoroughly wash the contaminated area. Do not flush to sewer. If area of spill is porous, remove as much contaminated earth and gravel, etc. as necessary and place in closed containers for disposal.

Wear the appropriate personal protective equipment designated in Section 8, remove the leaking container to a containment area and place into an appropriate container to prevent any further spill.

LARGE SPILL: Construct temporary dikes of dirt or sand to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on absorbent, such as diatomaceous earth, sawdust, vermiculite, or any appropriate readily available material and sweep or shovel adsorbed material into closed containers for disposal. If area of spill is porous, remove as much contaminated earth and gravel, etc. as necessary and place in closed containers for disposal.

Wear the appropriate personal protective equipment designated in Section 8, close or cap leaking valves and/or block or plug hole in leaking container. Remove the leaking containers to a containment area and place into an appropriate container to prevent any further spill.

Contain material as described above and call the local fire, police, or appropriate emergency response provider for immediate emergency assistance.

ENVIRONMENTAL PRECAUTIONS

WATER SPILL: Construct temporary dikes of dirt, sand, or any appropriate readily available material to prevent spreading of material into sources of water.

GENERAL PROCEDURES: Absorb spill with an emergency spill kit, diatomaceous earth, saw dust or equivalent inert material. Shovel up and dispose of at an appropriate waste disposal facility following applicable laws and regulations.

SECTION 7. HANDLING AND STORAGE

GENERAL PROCEDURES: Store product in original containers. Store container in a secure cool, dry, well-ventilated area at 55-85 deg. F. Opened containers should be blanketed with nitrogen gas at atmospheric pressure to avoid reaction with moisture. Contamination with moisture or "basic" compounds can cause dangerous pressure buildup in closed containers.

HANDLING: Use with sufficient ventilation to keep employee exposure below recommended limits. Provide adequate ventilation for storage, handling and use, especially for enclosed or low spaces. Avoid contact of liquid with eyes and prolonged skin exposure. Avoid breathing in vapors, mists, and aerosols. Do not allow product to contact open flame or electrical heating elements because dangerous decomposition products may form.

STORAGE: Store and warehouse product in an appropriate area or facility. Segregate like materials together to avoid negative chemical reactions. Protect materials from excessive exposure to heat. Store in a cool, well-ventilated area. Store in original container. Keep away from heat and sources of ignition.

SECTION 8. EXPOSURE CONTROL/PERSONAL PROTECTION

PEL: Not determined.

TLV: Not determined.

Engineering measures: Ensure adequate ventilation, especially in confined areas.

Personal protection equipment: Avoid contact with skin, eyes and clothing. Handle in accordance with good industrial hygiene and safety practice.

Eye protection: Tightly fitting safety goggles or face-shield as appropriate.

Hand protection: Solvent-resistant gloves.

Skin and body protection: Solvent-resistant apron and boots. Protective suit. Remove and wash contaminated clothing and gloves, including the inside, before re-use.

Respiratory protection: In case of insufficient ventilation wear suitable respiratory equipment with filter classification: N-95 or if oil/liquid aerosols are present P-95 (42 CFR 84). In USA use a NIOSH/MSHA approved respirator.

COMMENTS: Always practice "good personal hygiene" during and after use of this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. DO NOT eat, drink, or smoke in work areas that contain hazardous chemicals.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

This data does not represent technical or sales specifications.

Form: Liquid

Color: Colorless to slightly yellow

Odor: Amine-like

pH: 9

Boiling point/range: > 200°C

Melting point/range: < -20 °C

Flash point: 210 °C

Autoignition: 363 °C

Density: 0.9878 g/cm³ (20 °C)

Vapor density: N.D.

Viscosity: N.D.

Solubility in water: 39.39 g/l

Abbreviations: N.D. - Not Determined

N.A. - Not Applicable

SECTION 10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions. Decomposes on heating.

Hazardous decomposition products: No decomposition if used as directed. Under conditions giving combustion, hazardous gases produced may consist of carbon oxides (CO, CO₂) and nitrogen oxides (NO_x).

Conditions/Materials to avoid: Keep away from ignition sources. Incompatible with oxidizing and reducing agents. May corrode base metals. Keep out of direct sunlight.

Reactivity: Will react rapidly with acids and isocyanates

SECTION 11. TOXICOLOGICAL INFORMATION

Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity Assessment of acute toxicity: Of moderate toxicity after single ingestion.

Oral Type of value: LD50 Species: rat (female) Value: > 500 - < 2,000 mg/kg (OECD Guideline 423) The substance was tested in olive oil.

Dermal Value: > 5,000 mg/kg The product has not been tested. The statement has been derived from the properties of the individual components.

Assessment other acute effects

Assessment of STOT single: The available information is not sufficient for evaluation.

Irritation / corrosion

Assessment of irritating effects: Irritating to eyes.

Skin: Species: rabbit Result: non-irritant Method: OECD Guideline 404

Eye: Species: rabbit Result: Slightly irritating. Method: OECD Guideline 405

Sensitization: Assessment of sensitization: Caused skin sensitization in animal studies.

Mouse Local Lymph Node Assay (LLNA) Species: mouse Result: sensitizing Method: OECD Guideline 429

Aspiration Hazard: No aspiration hazard expected.

SECTION 12. ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA: No environmental data has been established or is available for this product.

GENERAL COMMENTS: Avoid contaminating waterways.

SECTION 13. DISPOSAL CONSIDERATIONS

Waste Disposal of Substance: Dispose of in accordance with national, state and local regulations. Do not discharge into waterways or sewer systems without proper authorization.

Container Disposal: Dispose of container and any rinsate in an environmentally safe manner. Recommend crushing, puncturing or other means to prevent unauthorized use of used containers.

WARNING: Empty containers may still contain hazardous residue.

SECTION 14. TRANSPORTATION INFORMATION

LAND Transport

USDOT Not classified as a dangerous good under transport regulations

SEA Transport

IMDG

Not classified as a dangerous good under transport regulations

AIR Transport

IATA/ICAO

Not classified as a dangerous good under transport regulations

SECTION 15. REGULATORY INFORMATION

Registration Status: Chemical TSCA, US Released / Listed

CA Prop. 65: WARNING: THIS PRODUCT CONTAINS A CHEMICAL(S) KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

NFPA Hazard codes: Health : 2 Fire: 1 Reactivity: 0 Special:

HMIS III rating Health: 2 Flammability: 1 Physical hazard: 0

Assessment of the hazard classes according to UN GHS criteria (most recent version):

Aquatic Acute	3	Hazardous to the aquatic environment - acute
Aquatic Chronic	3	Hazardous to the aquatic environment – chronic
Acute Tox.	4	(oral) Acute toxicity
Eye Dam./Irrit.	2B	Serious eye damage/eye irritation
Skin Sens.	1	Skin sensitization

SECTION 16. OTHER INFORMATION

Date written: June 24, 2014

Revision Information: January 22, 2024

MANUFACTURER DISCLAIMER: This SDS to the best of our knowledge conforms to the requirements of OSHA 29 CFR 1910.1200, 91/155/EEC and summarizes the health and safety hazard information and general guidance on how to safely handle the material at the date of issue. Each user must review the SDS in the context of how the product will be handled and used in the workplace. If clarification or further information is needed to ensure that an appropriate risk assessment can be made, the user should contact The Hanson Group, LLC. Responsibility for the product sold is subject to our standard terms and conditions, a copy of which is available upon request. The Hanson Group, LLC warrants only that its products meet the specifications stated in the sales contract. Typical properties, where stated, are to be considered as representative of current production and should not be treated as specifications. While all the information presented in this document is believed to be reliable and to represent the best available data on these products, NO GUARANTEE, WARRANTY, OR REPRESENTATION IS MADE, INTENDED, OR IMPLIED AS TO THE CORRECTNESS, OR SUFFICIENCY OF ANY INFORMATION, OR AS TO THE MERCHANTABILITY OR SUITABILITY OR FITNESS OF ANY CHEMICAL COMPOUNDS OR OTHER PRODUCTS FOR ANY PARTICULAR USE OR PURPOSE, OR THAT ANY CHEMICAL COMPOUNDS OR

OTHER PRODUCTS OR THE USE THEREOF ARE NOT SUBJECT TO A CLAIM BY A THIRD PARTY FOR INFRINGEMENT OF ANY PATENT OR OTHER INTELLECTUAL PROPERTY RIGHT. Some of the information presented and conclusions drawn herein are from sources other than direct test data on the product itself. Liability by The Hanson Group, LLC for all claims, whether arising out of breach of warranty, negligence, strict liability, or otherwise, is limited to the purchase price of the material. Products may be toxic and require special precautions in handling. For all products listed, the user should obtain detailed information on toxicity, together with the proper shipping, handling and storage procedures, and comply with all applicable safety and environmental standards. Toxicity and risk characteristics of chemical compounds and other products may differ when used with other materials or in a manufacturing or other process. Those risk characteristics should be determined by the user and made known to handlers, processors, and end users.