



SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY

Product name: VORATRON™ EG 711 Additive

Issue Date: 03/11/2015

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THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: VORATRON™ EG 711 Additive

Recommended use of the chemical and restrictions on use

Identified uses: Component(s) for the manufacture of urethane polymers. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY
2030 WILLARD H DOW CENTER
MIDLAND MI 48674-0000
UNITED STATES

Customer Information Number:

800-258-2436

SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 800-424-9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Skin irritation - Category 2

Serious eye damage - Category 1

Label elements

Hazard pictograms



Signal word: **DANGER!**

Hazards

Causes skin irritation.
Causes serious eye damage.

Precautionary statements

Prevention

Wash skin thoroughly after handling.
Wear eye protection/ face protection.
Wear protective gloves.

Response

IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.
If skin irritation occurs: Get medical advice/ attention.
Take off contaminated clothing and wash before reuse.

Other hazards

no data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Dispersive use

This product is a mixture.

Component	CASRN	Concentration
Ester	Trade secret	>= 40.0 - <= 60.0 %
Silica	7631-86-9	>= 15.0 - <= 30.0 %
Aluminium oxide	1344-28-1	>= 15.0 - <= 30.0 %
Dipotassium monoxide	12136-45-7	>= 5.0 - <= 15.0 %
Sodium Oxide	1313-59-3	>= 1.0 - <= 5.0 %
Calcium oxide	1305-78-8	>= 1.0 - <= 5.0 %

4. FIRST AID MEASURES

Description of first aid measures

General advice: If potential for exposure exists refer to Section 8 for specific personal protective equipment. First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection).

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Wash immediately and continuously with flowing water for at least 30 minutes. Remove contact lenses after the first 5 minutes and continue washing. Obtain prompt medical consultation, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Chemical eye burns may require extended irrigation. Obtain prompt consultation, preferably from an ophthalmologist. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. May spread fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May

spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Refer to section 7, Handling, for additional precautionary measures. Keep unnecessary and unprotected personnel from entering the area. Spilled material may cause a slipping hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Dirt. Sand. Collect in suitable and properly labeled containers. Wash the spill site with water. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes. Wash thoroughly after handling. Keep container closed. This material is hygroscopic in nature. This material is not intended to be sprayed or to be heated. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Conditions for safe storage: Protect from atmospheric moisture. Store in a dry place. Store in the following material(s): Carbon steel. Stainless steel. Polypropylene. Polyethylene-lined container. Teflon. Glass-lined container. Aluminum. Plasite 3066 lined container. Plasite 3070 lined container. 316 stainless steel. See Section 10 for more specific information.

Storage stability

Storage temperature:	Storage Period:
15 - 35 °C (59 - 95 °F)	6 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
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Silica	OSHA Z-3	TWA Dust	20 Million particles per cubic foot, Silica
	OSHA Z-3	TWA Dust	80 mg/m3 / %SiO2, Silica
Aluminium oxide	OSHA Z-1	TWA total dust	15 mg/m3
	OSHA Z-1	TWA respirable fraction	5 mg/m3
	ACGIH	TWA Respirable fraction	1 mg/m3 , Aluminium
Calcium oxide	ACGIH	TWA	2 mg/m3
	OSHA Z-1	TWA	5 mg/m3

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Natural rubber (“latex”). Neoprene. Nitrile/butadiene rubber (“nitrile” or “NBR”). Polyethylene. Ethyl vinyl alcohol laminate (“EVAL”). Polyvinyl alcohol (“PVA”). Polyvinyl chloride (“PVC” or “vinyl”). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator.

The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state Liquid.

Color White

Odor Characteristic

Odor Threshold No test data available

pH No test data available

Melting point/range	No test data available
Freezing point	No test data available
Boiling point (760 mmHg)	No test data available
Flash point	closed cup > 200 °C (> 392 °F) <i>Estimated.</i>
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not applicable to liquids
Lower explosion limit	No test data available
Upper explosion limit	No test data available
Vapor Pressure	No test data available
Relative Vapor Density (air = 1)	No test data available
Relative Density (water = 1)	1.3 - 1.5 at 20 °C (68 °F) / 20 °C <i>ASTM D891</i>
Water solubility	Partially soluble
Partition coefficient: n-octanol/water	no data available
Auto-ignition temperature	No test data available
Decomposition temperature	no data available
Kinematic Viscosity	17,500 - 32,500 mm ² /s at 20 °C (68 °F) <i>ASTM D 445</i>
Explosive properties	Not explosive
Oxidizing properties	No
Molecular weight	No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Will not occur by itself.

Conditions to avoid: Product can oxidize at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems.

Incompatible materials: Avoid contact with oxidizing materials. Avoid contact with: Strong acids. Strong bases. Avoid unintended contact with isocyanates. The reaction of polyols and isocyanates generates heat.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Carbon dioxide. Alcohols. Ethers. Hydrocarbons. Ketones. Polymer fragments.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute oral toxicity

Very low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. May cause abdominal discomfort or diarrhea. May cause nausea and vomiting. The stimulant effects of this material are reportedly strong enough to induce uterine contractions in pregnant women.

As product: Single dose oral LD50 has not been determined.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous.

As product: The LC50 has not been determined.

Skin corrosion/irritation

Prolonged contact may cause skin irritation with local redness.

May cause more severe response if skin is abraded (scratched or cut).

May cause more severe response on covered skin (under clothing, gloves).

Serious eye damage/eye irritation

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Sensitization

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

No relevant data found.

Carcinogenicity

No relevant data found.

Teratogenicity

No relevant data found.

Reproductive toxicity

No relevant data found.

Mutagenicity

In vitro genetic toxicity studies were negative for component(s) tested. Genetic toxicity studies in animals were negative for component(s) tested.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:

Ester

Acute oral toxicity

May cause abdominal discomfort or diarrhea. May cause nausea and vomiting. The stimulant effects of this material are reportedly strong enough to induce uterine contractions in pregnant women. LD50, Guinea pig, > 50,000 mg/kg

Acute dermal toxicity

LD50, Rat, > 2,000 mg/kg

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous.

The LC50 has not been determined.

Silica

Acute oral toxicity

LD50, Rat, > 5,000 mg/kg

Acute dermal toxicity

LD50, Rabbit, > 2,000 mg/kg Estimated.

Acute inhalation toxicity

Maximum attainable concentration. LC50, Rat, 4 Hour, Dust, > 2.08 mg/l OECD Test Guideline 403 No deaths occurred at this concentration.

Aluminium oxide

Acute oral toxicity

Signs and symptoms of excessive exposure may include: Gastrointestinal irritation. LD50, Rat, > 5,000 mg/kg

Acute dermal toxicity

The dermal LD50 has not been determined.

Acute inhalation toxicity

LC50, Rat, male and female, Dust, > 2.3 mg/l No deaths occurred at this concentration.

Dipotassium monoxide

Acute oral toxicity

Single dose oral LD50 has not been determined.

Acute dermal toxicity

The dermal LD50 has not been determined.

Acute inhalation toxicity

The LC50 has not been determined.

Sodium Oxide

Acute oral toxicity

Single dose oral LD50 has not been determined.

Acute dermal toxicity

The dermal LD50 has not been determined.

Acute inhalation toxicity

The LC50 has not been determined.

Calcium oxide

Acute oral toxicity

LD50, Rat, female, > 2,000 mg/kg OECD Test Guideline 425 No deaths occurred at this concentration.

Acute dermal toxicity

The dermal LD50 has not been determined.

Acute inhalation toxicity

The LC50 has not been determined.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

Toxicity

Ester

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

Silica

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Danio rerio (zebra fish), 96 Hour, 5,000 - 10,000 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 24 Hour, > 10,000 mg/l

Acute toxicity to algae/aquatic plants

EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Biomass, 440 mg/l

Aluminium oxide

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
EC50, Fish., 96 Hour, > 100 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, > 100 mg/l, OECD Test Guideline 201 or Equivalent

Dipotassium monoxide

Acute toxicity to fish

No relevant data found.

Sodium Oxide

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

Not expected to be acutely toxic to aquatic organisms.

Calcium oxide

Acute toxicity to fish

May increase pH of aquatic systems to > pH 10 which may be toxic to aquatic organisms.

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Cyprinus carpio (Carp), static test, 96 Hour, 1,070 mg/l

Persistence and degradability

Ester

Biodegradability: For the major component(s): Biodegradation may occur under aerobic conditions (in the presence of oxygen).

Silica

Biodegradability: Biodegradation is not applicable.

Aluminium oxide

Biodegradability: Biodegradation is not applicable.

Dipotassium monoxide

Biodegradability: No relevant data found.

Sodium Oxide

Biodegradability: Biodegradation is not applicable.

Biodegradation is not applicable.

Calcium oxide

Biodegradability: Biodegradation is not applicable.

Theoretical Oxygen Demand: 0.0 mg/mg

Bioaccumulative potential

Ester

Bioaccumulation: No data available for this product. For the major component(s): Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Silica

Bioaccumulation: Partitioning from water to n-octanol is not applicable.

Aluminium oxide

Bioaccumulation: Partitioning from water to n-octanol is not applicable.

Dipotassium monoxide

Bioaccumulation: No relevant data found.

Sodium Oxide

Bioaccumulation: Partitioning from water to n-octanol is not applicable. No data available for this product. Partitioning from water to n-octanol is not applicable.

Calcium oxide

Bioaccumulation: Partitioning from water to n-octanol is not applicable.

Mobility in soil

Ester

For the major component(s):
Potential for mobility in soil is low (Koc between 500 and 2000).
Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Silica

No relevant data found.

Aluminium oxide

No relevant data found.

Dipotassium monoxide

No relevant data found.

Sodium Oxide

No relevant data found.

Calcium oxide

No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS

INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

**Transport in bulk
according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code**

Not regulated for transport

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

This product is not a hazardous chemical under 29CFR 1910.1200, and therefore is not covered by Title III of SARA.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This product contains the following substances which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and which are listed in 40 CFR 372.

Components

CASRN

Aluminum oxide

1344-28-1

Pennsylvania Worker and Community Right-To-Know Act:

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components	CASRN
Silica	7631-86-9
Calcium oxide	1305-78-8
Castor oil	8001-79-4

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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16. OTHER INFORMATION

Product Literature

Additional information on this product may be obtained by calling your sales or customer service contact.

Revision

Identification Number: 101191782 / A001 / Issue Date: 03/11/2015 / Version: 4.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
TWA	8-hour, time-weighted average

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here

pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.